# MITSUBISHI ELECTRIC HYDRONICS & IT COOLING SYSTEMS S.p.A.

**COMFORT** 

**HEAT PUMPS** 



AIR SOURCE HEAT PUMPS FOR OUTDOOR INSTALLATION, FROM 316 TO 800 kW





# NX<sup>2</sup>-NG06///

# NEW GENERATION HEAT PUMPS FOR PERFECT COMFORT





Air source heat pumps with scroll compressors and R454B refrigerant. From 316 to 800 kW



NX2-N-G06 are air-to-water heat pumps utilizing 4, 6, or 8 scroll compressors for maximum reliability and a comfortable building environment.

Available with the low GWP R454B, NX2-N-G06 features reduced refrigerant charge and very low CO<sub>2</sub>eq tons, for an environmental-friendly approach.

# **COMFORT APPLICATIONS**

- ✓ Hotels
- Shopping centres
- Office buildings
- Museums

- Education centres
- Sport facilities
- ✓ Banks
- Institutions

### TOP-LEVEL PERFORMANCE IN HEATING AND COOLING

NX2-N-G06 brings brilliant full load and part load efficiencies, thus helping individuals and businesses reduce the energy bill of their HVAC system.

Very high efficiency

**EER** 3,06

UP TO

**SEER** 4,64

COP

4,04

SCOP



NX2-N-G06 with EC fans

EER conditions: evap. 12/7°C, air 35°C - NET values [EN14511 - EN14825] COP conditions: cond. 40/45°C, air 7(6)°C - NET values [EN14511 - EN14825] SCOP - Regulation (EU) N.813/2013: average values for sizes with Pdesign,h < 400 kW SEER - Regulation (EU) N.2281/2016: average values for sizes not included in Reg. (EU) N. 813/2013

## **EXTENDED OPERATING RANGE**





**HOT WATER** 

**UP TO** 55°C

AIR TEMPERATURES IN COOLING MODE

**UP TO** 46°C

AIR TEMPERATURES IN HEATING MODE

**DOWN TO** -15°C

An extended operating range which ensures unit operation all year long and in any working condition.

## **2 ACOUSTIC VERSIONS**

**Standard** Standard soundproofing equipment

**Baseline** 

Standard unit Unit without heat recovery.

**HEAT RECOVERY CONFIGURATIONS** 

60°C

Super

The highest level of noise reduction. Iow noise NO COMPROMISES IN EFFICIENCY up to -9 dB(A) Partial heat recovery

A desuperheater on the compressor discharge line recovers approximately 20% of the unit's capacity.

Suitable for DHW production or other secondary uses, such as the integration of an existing boiler.







Fully committed to supporting the creation of a greener tomorrow, Mitsubishi Electric Hydronics & IT Cooling Systems presents the G06 series, with reduced environmental impact.

Thanks to the new generation refrigerant R454B, the environmental impact of NX2-N-G06 is greatly reduced. Combining reduced refrigerant charge with a low GWP refrigerant, these units boast the lowest amount of CO2eq in the scroll unit market, thus resulting as the perfect choice for any new forward looking installation.

#### **R454B REFRIGERANT**

High density, **low GWP refrigerant**. Its physical properties are similar to R410A, so the same type of equipment / components can be used.



REDUCED **IMPACT** 

- ▶ Low GWP, only 467
- **ENVIRONMENTAL** > Reduced refrigerant charge (-10% vs R410A)



- ▶ Use of well-known components
- ▶ Refrigerant circuit reliability is maintained



- ▶ Same operating limits of R410A both in cooling and heating
- ▶ Higher efficiency (full load +3,5%, seasonal +2% vs R410A)

**GWP: 467** 

-76 % compared to R410A -31 % compared to R32





TO LEARN MORE ABOUT **GREEN REFRIGERANTS** 

https://www.melcohit.com/IT/Environment/green\_refrigerant/

# W3000+ CONTROL SOFTWARE

Fast adaptive responses and functional options, developed fully in-house.
For the customer's complete peace of mind.

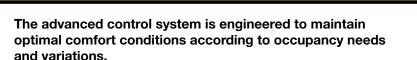
### PATENTED VENTILATION SECTION LAYOUT



Different fan sizes are used in one or more modules, optimizing the capacity of the compressors and ensuring:

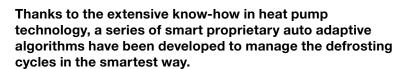
- ▶ Outstanding reliability on adjacent circuits
- ▶ Alternated and independent defrosting cycles during winter operation
- ▶ Uniform air distribution
- ▶ Reduced footprint
- ▶ Increased part load efficiency and accurate fan speed

### **NIGHT MODE**



Thanks to the night mode function, the unit lowers its sound emissions (-3 dB(A) with factory settings) leveraging on a reduced usage of its resources. Offering excellent comfort during low load periods.

### **SMART DEFROST**



- ▶ Reduction in defrosting time
- ▶ Minimum impact on leaving water temperature
- ▶ Reduction of energy required for defrosting
- ▶ Increase of COP



+10%
NET HEATING
CAPACITY

compared to units with traditional defrost cycles.



# **TECHNOLOGICAL CHOICES**

## W3000+ CONTROL

# Management software developed fully in-house

- Proprietary settings for faster adaptive responses to different dynamics
- ▶ Enhanced diagnostics thanks to the black box function

# **Compact keyboard**



CLIMAVENETA

- ▶ Large LCD display and functional keys
- Quick and easy parameter consultation and adjustment by means of a multi-level menu
- KIPlink, the innovative Wi-Fi interface, is available as an option

Patented fan section lay-out for a truly independent refrigerant circuit management



# **Scroll compressors**

New generation scroll compressors, developed for the use of high density A2L refrigerants (Fluid Group 1 of PED Directive).

- Tandem configuration to benefit from higher seasonal efficiency
- ▶ Specific oil management solution for enhanced reliability



## Shell&Tube heat exchanger

Dry expansion, single pass S&T evaporator, developed fully in-house.

- ▶ Internally grooved cooper tubes
- ▶ Possibility of inspection and tubes cleaning
- Low pressure drops



Maximum quality of every single component, attention to detail, dedicated components for R454B refrigerant: this is what makes NX2-N-G06 the ideal solution for forward-looking heating and cooling systems.

#### **FANS**

#### High performing, axial fans:

- Different sizes and speeds to perfectly fit the requirements of each unit model
- Speed control (DVV) based on refrigerant pressure.

# UP TO +8% MORE SEASONAL EFFICIENCY



#### EC fans (std for NX2-N-G06/A 0606-0808)

- ▶ Continuous regulation of air flow
- ▶ Reduced power consumption and increased efficiencies at partial loads



## **HIGHLY RESISTENT FINNED COILS**

# Copper and aluminum tube & fin coils for reversible heat pumps

- ► Ideally designed to optimize airflow and heat transfer
- Protective coating available for harsh industrial and marine environments (Opt.)









# **Patented ventilation**

## PATENTED SOLUTION TO ENSURE COMPLETE INDEPENDENCE WITHIN ALL THE CIRCUITS



The patented ventilation solution for complete independence of circuits sharing the same V module.

Generally, the ventilation modules consist of single row of 800mm-diameter fans. With NX2-N-G06 units, one or more modules can be made of two rows of 450mm-diameter fans separated by a vertical baffle.

#### Two fan sizes, many advantages

This technological solution, exclusively patented by Mitsubishi Electric Hydronics & IT Cooling Systems, ensures the complete independent operation of the circuits sharing a V module, with great advantages in terms of partial load operation and during the drefrost phase.



# **VENTILATION SECTION:** an in-depth look



#### Standard module configuration:

2 coils and 2 axial fans (800mm-diameter)

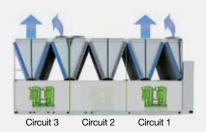


#### Alternative module configuration:

2 coils and 8 axial fans (450mm-diameter) with a vertical baffle

#### **ELIMINATION OF THE RECIPROCAL DEPENDENCY ON ADJACENT CIRCUITS**

Circuits can be completely managed independently, thus reducing wasted energy.



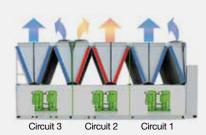
In the figure shown:

- ▶ Circuit 2 is OFF
- Circuit 3 can properly manage the air flow through the coil on the shared module

#### SMART AND INDEPENDENT MANAGEMENT OF THE DEFROST CYCLES

Defrost cycles are managed in a smart way, ensuring that the defrost cycle of one circuit does not affect on the working operation of the adjacent circuit:

- Increased heating capacity thanks to the independent and nonsimultaneous defrost cycles
- Stable outlet water temperature delivered during defrosting



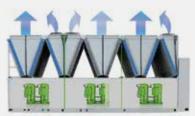
In the figure shown:

- ▶ circuit 2 is in defrost mode
- the ventilation on circuit 3 (with the "shared module") is still working, guaranteeing circuit 3 power and not affecting the defrost cycle of the adjacent circuit 2

#### INCREASED PART LOAD EFFICIENCY BOTH IN SUMMER AND IN WINTER

Higher efficiency in part load conditions thanks to a more accurate fan speed management. Thus, the thermal loads can be accurately and flexibly managed, reducing compressor operation.

- Reduced compressor energy expense
- Minimised energy waste due to accurate ventilation operation



Circuit 3 Circuit 2 Circuit 1

In the figure shown:

- circuit 2 operates in part load with just one compressor working
- thanks to this patented solution, the ventilation on circuit 2 can be reduced compared to full load operation

#### MORE COMPACT LAYOUT

#### NX2-N-G06 - Technical insight

The patented solution optimizes the number of coils for each circuit. Consequently, the total footprint of the unit is reduced.





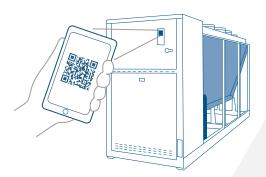
# **ACCESSORIES AND SERVICES**

## **KIPLink INTERFACE**



# An exclusive product of Mitsubishi Electric Hydronics & IT Cooling Systems.

Based on Wi-Fi technology, KIPlink is an option that allows one to operate the unit directly from a mobile device (smartphone, tablet, or notebook) by simply scanning the QR code positioned on the unit.



## **MAIN FEATURES**



#### Easier on-site operation

Monitor each component while moving around the unit for maintenance operations. View and change all parameters with easy to understand screenshots and dedicated tooltips. Get devoted "help" messages for alarm reset and trouble shooting.



#### Real-time graphs and trends

Monitor the immediate labor status of the compressors, heat exchangers, cooling circuits, and pumps. View the real-time graphs of the key operating variable trends.



#### **Data logger function**

View history of events and use the filter for a simple search. Enhance diagnostics with data and graphs of 10 minutes before and after each alarm. Download all the data for detailed analysis.

## **HYDRONIC MODULES**

The **fully integrated hydronic module** (opt.) includes the pumps, the buffer tank, and all the main hydraulic components, for the best **optimization of the installation space, time, and costs.** 

#### **Pumps**

- ▶ In-line configuration
- ▶ 2-pole motor
- ▶ Single or twin pumps
- ► Low or high head (approx. 100 or 200 kPa).

#### **Pumps + Inverter**

- ▶ External inverter to adjust the waterflow
- ▶ Reduced energy consumption through speed regulation
- Available flow control logics:
   Constant flow paramenter-set, variable flow with VPF and VPF.D systems

#### Pumps + Buffer tank

- ▶ Up to 1000 liter buffer tank
- ▶ 20mm insulation lining
- ▶ Including: expansion vessel, safety valve, manometer.

## **TUBE & FINS COILS**

# Cu/AI - Regular (std for NX2-N-G06)





## Cu/Al -Pre-painted fins

- ▶ Fins treated with protective polyester resin paint.
- ▶ 1000 h of salt spray protection as per ASTM B117.
- ► Excellent resistance to UV rays.

# Cu/Al - Fin Guard Silver SB

- ▶ Polyurethane paint with metallic emulsion.
- ▶ 3000 h of salt spray protection as per ASTM B117.
- Excellent resistance to UV rays.

## Cu/Cu - Tube & fin coil





# **FURTHER OPTIONS**

# Set-point adjustment

**4-20 mA:** Enables remote set-point adjustments (analog input).

**Double set-point:** Enables the remote switch between 2 set-points (digital input). **Set-point compensation:** Automatic adjustment of the set-point on the basis of the outdoor temperature.

# Control functions

**Night mode:** Limits the unit sound level reducing the usage of the resources. Sound power reduction (with factory settings): -3 dB(A).

**U.L.C. User Limit Control:** Controls a mixing valve (not included) to ensure a safe start-up and operation of the unit even in critical conditions.

**Remote probe:** Controls the unit's and pump's activation on the base of the water temperature of the buffer tank or hydraulic decoupler.

**Demand limit:** Limits the unit's power absorption for safety reasons or in temporary situations (digital input).

## Electrical

**Compressor rephasing:** The capacitors on the compressors' line increase the unit's power factor.

**Soft-starter:** Manages the inrush current enabling lower motor windings' mechanical wear, avoidance of mains voltage fluctuations during starting and favorable sizing for the electrical system.

# Connectivity

Serial card interface module to allow integration with BMS protocols:

Modbus / LonWorks / BACnet MS/TP / BACnet over IP / Konnex / Modbus TCP/ IP/ SNMP

**M-Net interface kit:** Interface module to allow the integration of the unit with Mitsubishi Electric proprietary communication protocol M-Net.

# **Energy Meter**

**Energy meter for BMS:** Acquires electrical data and the power absorbed by the unit and sends them the BMS for energy metering (Modbus RS485).

**Energy meter for W3000:** The electrical data acquired is available directely on the unit's control.

# Refrigerant Circuit

**Compressor suction and discharge valves:** Installed for each compressor tandem the valves simplify maintenance activities. The user can work on the isolated valve for periodic maintenance or replacement, without removing the refrigerant from the circuit.

# Refrigerant leak detector

**Leak detector:** Factory installed device. In case of a gas leak detection it raises an alarm. **Leak detector + compressor off:** Factory installed device. In case of a gas leak detection it raises an alarm and stops the units.

# **Hydraulic**

**Water flow switch:** Designed to protect the unit when the water flow across the evaporator is not sufficient and falls outside of the operating parameters.

## Structure

**Anti-intrusion grilles:** Perimeter metal grilles to protect against the intrusion of solid bodies into the unit structure.

**Spring or rubber type anti-vibration mountings:** Reduce vibrations, keeping noise transmission to a minimum.

# Packing

**Standard or nylon packing:** The unit is provided with plastic supports, with or without a protective nylon layer.

**Container slides or packing:** The unit is provided with metal slides to load it in a conrtainer, with or without a protective nylon layer.

**Wooden cage packing:** The unit is provided with a robust wooden cage, with or without a protective nylon layer.



# FACTORY ACCEPTANCE TEST EXPERIENCE





# TEST YOUR HEAT PUMP BEFORE INSTALLATION AND MAKE SURE ITS' PERFORMANCE IS TOTALLY RELIABLE

## **FACTORY ACCEPTANCE TESTS**

Factory Acceptance Tests are available as additional service in order to test the unit under specific conditions.

Carried out within modern and sophisticated facilities, this service gives the customer the possibility to choose among different test options in order to:

✓ Verify unit operation under severe conditions

Detect sound emissions

Check performance, both at full and partial loads

Time the fast restart

Test the unit with low outdoor air temperature operation





# "BY FAR THE BEST PROOF IS EXPERIENCE" Sir Fra

**Sir Francis Bacon**British Philosopher (1561 - 1626)

# **CALIMALA HOTEL**

2018 - 2019 Florence - Italy

Application: Cooling capacity:

Hotel and resorts 504 kW

Plant type: Heating capacity:

Hydronic System 505 kW

**Installed machines:** 

4x air source scroll compressor heat pumps,

1x ClimaPRO chiller plant optimization

control system

#### **PROJECT**

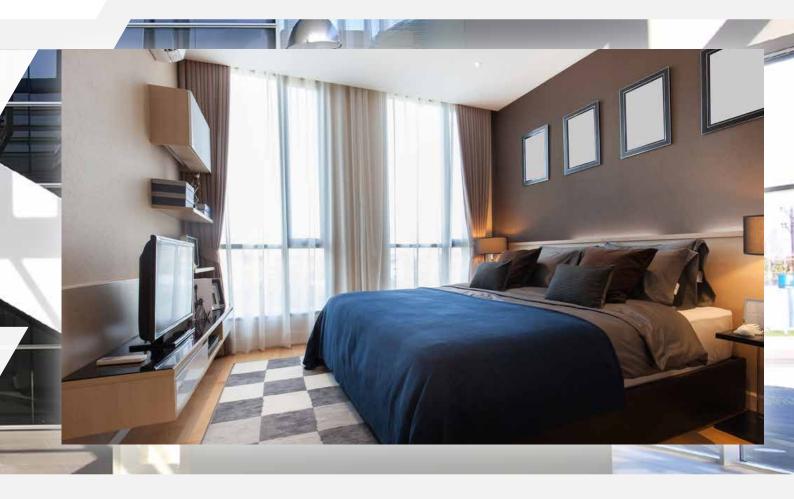
Thanks to a major refurbishment project, the historic Palace of Angels has been completely renovated and transformed into a 4-star hotel with a unique rooftop terrace and many exclusive amenities. The renovation of the property has transformed the property into a high-end tourist destination with 38 rooms with a unique and contemporary design. On the top floor there is a bar and restaurant that is spread over an exclusive terrace of 400 m² with a 360-degree view of the city and its most distinctive monuments.

#### **CHALLENGE**

Before the restoration, the terrace housed the mechanical and electrical facilities for the entire building and therefore the biggest challenge was to relocate them thus freeing valuable surface area

#### SOLUTION

The air conditioning system is based on four Climaveneta reversible air/water heat pumps with remote condenser. The units were installed in a technical room in the basement, while the remote condensers were expertly hidden in special enclosure on the terrace, equipped with supply and return grids but virtually invisible to both to the eye and ear. The ClimaPRO control and optimization system ensures the perfect synergy between the heat pumps and the VRF system.







# MORE THAN 1000 PROJECTS ALL OVER THE WORLD





Climaveneta brand heat pumps, with their unbeatable advantages in terms of efficiency, quality, and precision are already the preferred choice of the major brands in the most prestigious projects all over the world.

#### Talca - Chile

## **Hospital De Talca**

**Application:** Healthcare / Hospitals Plant type: Hydronic System Cooling capacity: 5800 kW Heating capacity: 4800 kW

Installed machines: 6x RECS-W heat pumps,

2x FOCS2-W/CA water cooled chillers, 4x NECS-N-ST air source heat pumps,

3x AW chilled water close control units,

3x AX close control units.

3x HCAT remote condensers



#### 2017 Prague - Czech Republic

#### **Panorama Hotel**

**Application:** Hotel and resorts Plant type: Hydronic System Cooling capacity: 1669 kW Heating capacity: 515 kW Installed machines:

2x TECS2-W/HC water cooled oil-free compressor chillers, 3x NX-N/CA air source scroll compressor heat pumps, Manager 3000 group management system, Sequencer





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